The Recommendation of thread and needles			
Needle Brand	SCHMETZ (or other brands)		
Series	SD1		DI
Needle Size	#19 (134-35 SD1) (2134-35 SD1) (DP×35 SD1)	#18 (135×17 SD1) (DP×17 SD1)	#19 (134-35 DI) (DP×35 DI)
Seam types	Super imposed seam		Lapped seam / Decorative seam
Thread	If you use the thread #20, the suggested minimum size of needle is #19, and needle #18 for thread #30		
Note	The recommended needle brand above is only an example, you can use another similar one.		