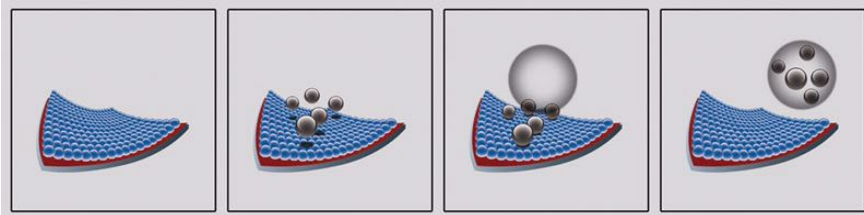


Sileather® Marine Cleaning Guide

Advanced Stain Resistant Molecular Structure

Sileather is inherently stain resistant thanks to our proprietary Siotech® silicone formula. As shown in the graphic below, our 100% silicone coating has very low surface tension and small molecular gaps, which make stains unable to penetrate Sileather fabrics.



General cleaning method:

1. Use a soft cloth to remove as much of the stain as possible.
2. Apply clean or soapy water to the stain with a cloth or sponge, and gently wipe until the stain disappears.
3. Wipe with a clean damp cloth and let air dry. Residue left by cleansers may shorten the service life and affect the appearance of the product and should be removed as soon as possible.



Professional cleaning method:

1. Remove the excessive stain with a clean cloth.
2. Take a damp cloth or sponge, wipe with moderate amounts of isopropyl alcohol solution/professional cleaning agents/diluted bleach solution (1:4 water). Wipe dry and repeat if necessary.
3. Wipe with a clean damp cloth and let air dry. Residue left by cleansers may shorten the service life and affect the appearance of the product and should be removed as soon as possible.

Caution:

- Prior to use, test any cleaning method or agent in a small, hidden, and inconspicuous area.
- Use a clean, soft cloth or sponge that does not fade.
- Avoid the use of rough and scratchy cleaning tools.
- Alcohol and alcohol-based cleansers are combustible. Handle with care. Use only a small amount of detergent, keep away from any source of ignition, and wear protective gloves. Ensure to clean in a well-ventilated area.
- Common stains can be removed with clean water. For stubborn stains like lipstick or markers, it is recommended to use isopropyl alcohol and clean within 24 hours. Regular cleaning and maintenance of your Sileather products are advised on a monthly basis.
- Keep hydrocarbon, benzene solvents, and cyclosiloxane oligomers away from Sileather fabrics.
- Please refrain from using ANY surface treatments such as UV protectants, polishes, conditioners, or stain treatments on Sileather products.

Sileather® can neither guarantee, nor take responsibility for specific results. Under no circumstances shall Sileather be liable for any incidental, consequential, or other damage resulting from negligence, misuse, mishandling or exposure of any chemicals used in connection with maintenance. Users must read the product specifications and determine appropriateness for specific applications. All label instructions on their use and precautions should be followed.

Additional Marine Vinyl Cleansers

Marine Cleanser Brands	Clean the stains within 5 mins	Clean the stains after 24 Hours of cleanser residue	Approval
Starbrite Professional Grade Mold & Mildew Remover	Yes	YES	Approved
Starbrite Ultimate Vinyl Clean	YES	YES	Approved
Starbrite Mildew Stain Remover	YES	YES	Approved
WestMarine Vinyl Clear	YES	YES	Approved
3M Marine Vinyl Cleanser, conditioner & protector	YES	Slight Bulge	Not Approved
Mcguiars Multi-Surface Cleanser	YES	YES	Approved
303 Aerospace Ultimate UV Protectant	YES	Slight Bulge	Not Approved
303 Mold & Mildew Cleanser +Blocker	YES	Slight Bulge	Not Approved
303 Clear Vinyl Protective Cleanser	YES	YES	Approved
Simple Green	YES	YES	Approved
3M Citrus Adhesive Remover	Bulge Immediately	Bulge Immediately	Not Approved
Boat Juice - Interior Cleanser with SiO2 Ceramic UV Protectant	YES	Blue stains, unable to remove	Not Approved
Formula 409 All Purpose Cleanser	YES	Blue stains, unable to remove	Not Approved
Mineral Spirit Odorless	Bulge Immediately	Bulge Immediately	Not Approved
H-7 Degreaser	Penetrating into the surface	Faint lines appear in the area where the H-7 was used after drying	Not Approved

Note: The cleansers above have been tested internally by Sileather. Many marine cleansers are designed for PVC coated fabrics (vinyl), while Sileather is a 100% silicone coated fabric. The main purpose is to test the chemical reaction between these cleansers and Sileather. It is not recommended for general cleaning purposes.

- For common stains, please refer to the Sileather® cleaning guide.
- Please always spot clean before applying any cleanser to Sileather® materials.
- Avoid leaving cleanser residue on the surface.
- Please do not use ANY post treatment or polish on Sileather®

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